



1. Squeeze the handles of the 102A or 1510B Crimp Tool until they release.
2. Remove the two slotted flat-head machine screws.
3. Remove the old die set from the tool.
4. Close the handles of the tool to the last position at which the tool remains in the closed and locked position.
5. Put the two halves of the replacement die set (comcode 107 164 295) together as shown in above figure.
6. Slide the dies into place, inserting the “**ST**” marked end first. The die set may be flipped to accommodate left- or right-handed users as well as installers working more frequently with either ST II+ or SC connectors. However, make sure the end marked **ST** is always inserted first.
7. Align the screw holes in the dies with the mounting holes in the tool.
8. Install the flat-head screws and tighten.